

Date Opened: 11 April 2014

## Approval Information:

Approval: **Multiple** Document Control List: MultipleApproval on AML: Y / N DCL meets/exceeds revision on STC: Y / N

## Part Information:

Fabrication Drawing: 84263, Rev. 0

Matches DCL: Y / N

Qty	Part Number	Description	Material	PO
200	84263-02	Handle Bracket Assembly		
.200	36275-02	Support	304 Stainless Steel, 5/16" Rod	13004
.400	36273-01	Lid Bracket	304 Stainless Steel, 0.050" Sheet	14016

## Processes

☐ Painting ☐ Powder Coating ☐ Anodizing POTests/Inspections specified on drawings? Y / N Test/Inspections complete? Initial: \_\_\_\_\_Final Inspection Initial:     

## Work Order pre-completion Inspection:

Release tags required? Y / N (Release tags are not required if part can only used as part of a further assembly)Release tags complete? Y / N Interim tracking tags complete: Y / N

List all non-conformities raised: \_\_\_\_\_

Inspector Signature: Jeff Clark

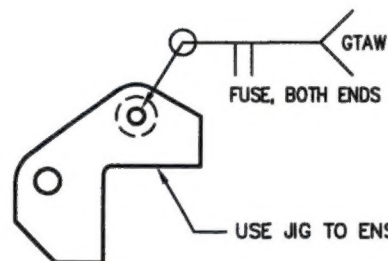
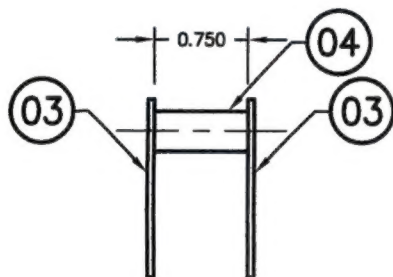
AD 02

Date: 14 APR 2014

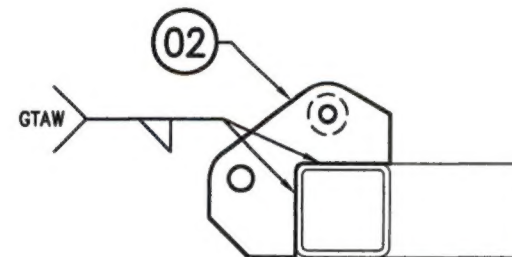
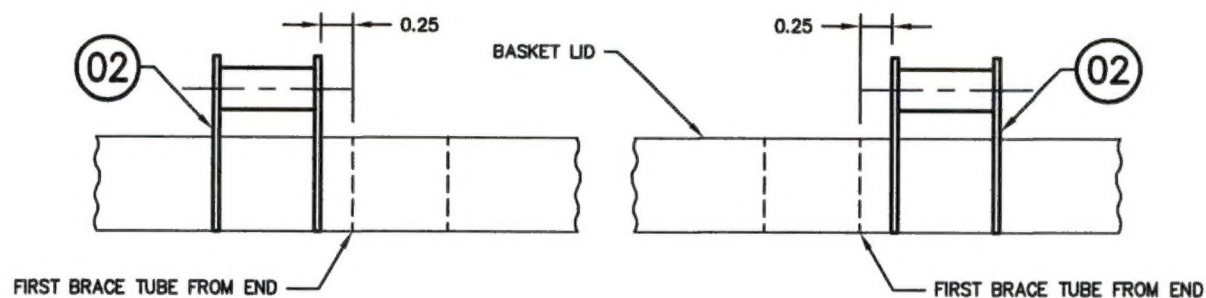
This form is intended for batch production of component parts only.

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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE -- CREATED FROM 84262 REV. 1	BJC	14/02/2014



## 02 HANDLE BRACKET ASSEMBLY



## 01 LID HANDLE PROVISIONS ASSEMBLY

### NOTES:

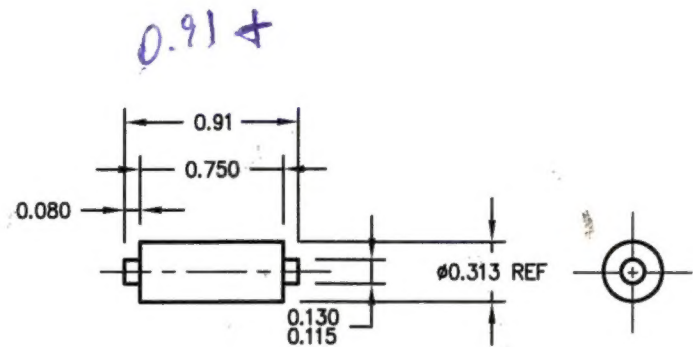
1. REMOVE ALL BURRS AND SHARP EDGES.
2. WELDING TO BE COMPLETED BY GTAW METHOD TO AMS2685C USING ROD CONFORMING TO ER308L OR EQUIVALENT.

1		36275-02	04	SUPPORT
2		36273-01	03	LID BRACKET
	2	84263-02	02	HANDLE BRACKET ASSEMBLY
		84263-01	01	LID HANDLE PROVISIONS ASSY
02	01	PART NO.	ITEM	DESCRIPTION
QTY	QTY	LIST OF MATERIALS		

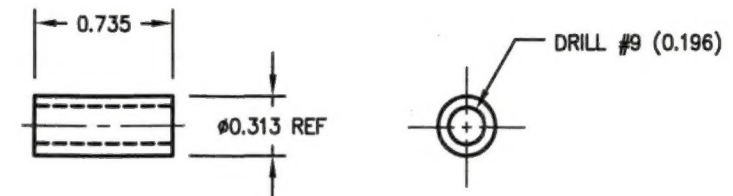
APPROVALS	DATE
DRAWN: JEFF CLARKE	14 FEB 2014
CHECKED: JASON REKVE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1 ANGLES ±1/2°	

 <b>AERO DESIGN LTD.</b> 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G5 TEL: 604.483.8276 www.aerodesign.ca		<b>HELICOPTER CARGO BASKET LID HANDLE PROVISIONS ASSEMBLY</b>	
SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A3	84263	0

LIST OF MATERIALS					
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
36275-01	01	BUSHING	360 BRASS	ASTM B16	5/16" ROD
36275-02	02	SUPPORT	304 STAINLESS STEEL	ASTM A479	5/16" ROD



02 SUPPORT



01 BUSHING

NOTES:

1. REMOVE ALL BURRS AND SHARP EDGES.

4	TITLE BLOCK UPDATED, MATERIALS CHANGED	BJC	04/10/2013
3	LENGTHS CHANGED	BJC	NOV 03/09
2	DIMENSIONS UPDATED	BJC	JAN 8/07
1	ADDED PART 02. BUSHING WAS STAINLESS STEEL	STF	JUN 03/04
0	INITIAL ISSUE - CREATED FROM 36210	STF	MAY 17/02
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE

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APPROVALS	DATE	 <b>AERO DESIGN LTD.</b> 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376      www.aerodesign.ca			
DRAWN: STEVEN FAHEY	MAY 17/02				
CHECKED: E. BURGOIN	MAY 01/03				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS      ANGLES X.XXX ±0.010      ±1/2" X.XX ±0.03 X.X ±0.1		<b>HELICOPTER CARGO BASKET HANDLE BUSHING AND SUPPORT</b>			
SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1		LGL	36275	4	





# Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Bushing No. of pieces: 200

Manufacturer: AERO Design

Part No.: 2014-38 36275-61 Serial / Batch No.: 39477A JC 13004

TTSN: N/A TSO: N/A Rem.: N/A

Work Order No.: 2014-38

Remaining Tasks to be Performed: Lathe done AD-05

Signature: [Signature]

Date: April 11, 2014 Lic. No. / ACA A006

In Process



## Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: LID BRACKET No. of pieces: 400

Manufacturer: taser gc. Metal Alloy Fabrication

Part No.: 36273-01 Serial / W.O. No.: PO 14016

TTSN: N/A TSD: N/A Rem.: N/A

Work Order No.: N/A

Remaining Tasks to be Performed: weld to support bar.

Signature: [Signature]

Date: 18 Feb 2014 Lic. No. / ACA AD02

Serviceable



From PO or WO #	Quantity	Description	Part Number	For WO #
See build sheet				